

## **To do maintenance and inspection for HRSG valves – Scope of work**

1. Prepare method statement and tools.
2. Remove insulation in position body valves.
3. Remove the actuator of the valve if it has.
4. Dismantle the valves.
5. To check the internal parts of valves ( stem, disc, seat ring, ring retainers, seal ring).
6. Repair damaged parts of valves if it was defective and can be reused.
7. To measure dimension of stem diameter ( and bore) in position of packing for report).
8. The contractor must discuss with supervisor to method repair for all damage.
9. To cleaning internal body, bolt + nut ( before install valves to the system).
10. Spare parts will be provided by investor.
11. Re-assemble the insulation and cladding.
12. House keeping is strictly required.